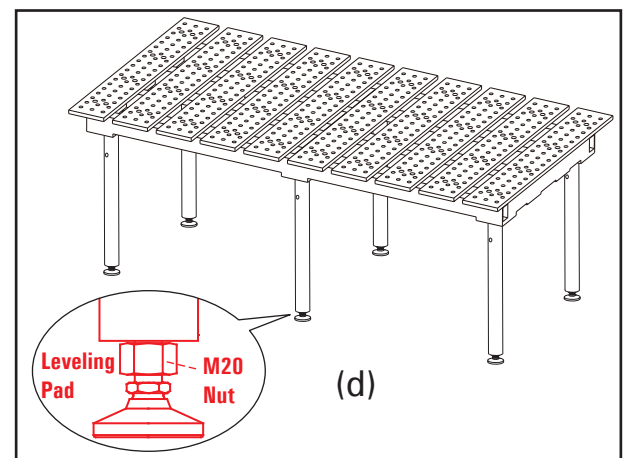
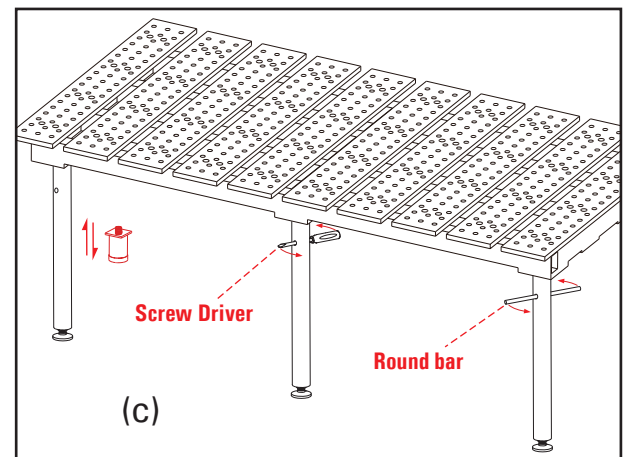
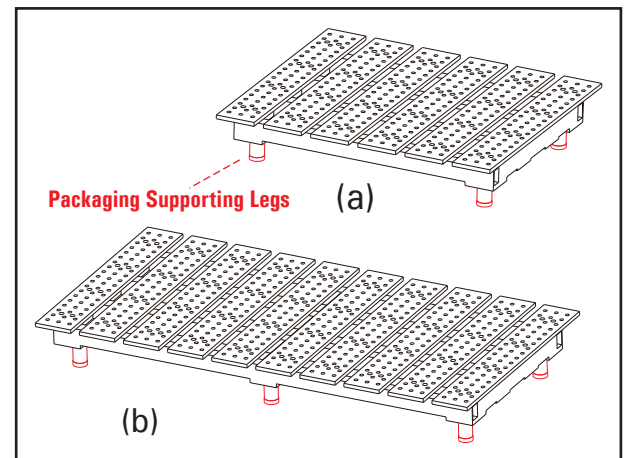


Applicable P/N: TM, TMQ series.

Thank you for choosing BuildPro® Modular Welding Tables. Please read all setup instructions before beginning the setup of your BuildPro® Welding Table.

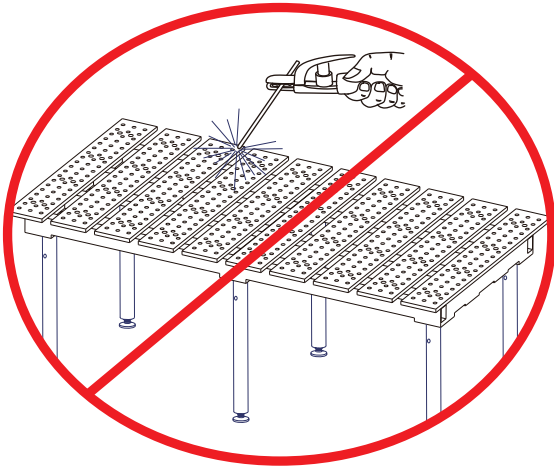
TABLE SETUP

1. First remove the wooden table cover, bubble film and anti-rust paper, then use the forklift to lift the whole table. (or use other lifting equipment) Remove the supporting (shipping) legs (4 or 6) based on the size of the table. *(Figures a & b).*
2. Place the yellow table legs into the same screw holes originally used to secure the shipping legs, then tighten clockwise with a screwdriver or a round bar smaller than 12 mm *(Figure c)* by inserting into the small through-hole in the middle of the yellow legs.
3. After the table legs are securely installed, lower the table onto your shop floor.
4. Adjust the Leveling Nuts on each Leveling Pad until the entire table is level. Tighten the lock nuts using a wrench. *(Figure d)*

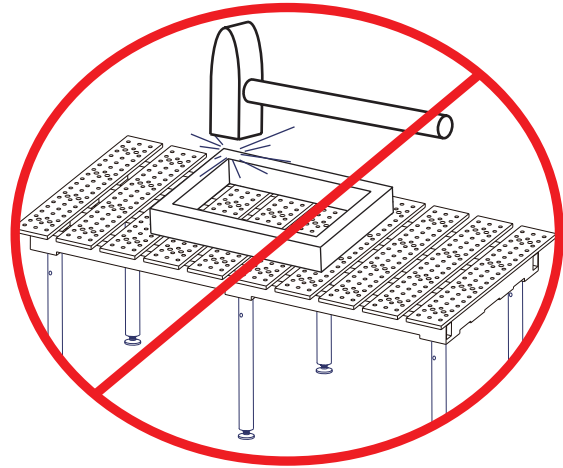


The following operations may damage table accuracy, and reduce the quality of work and service life:

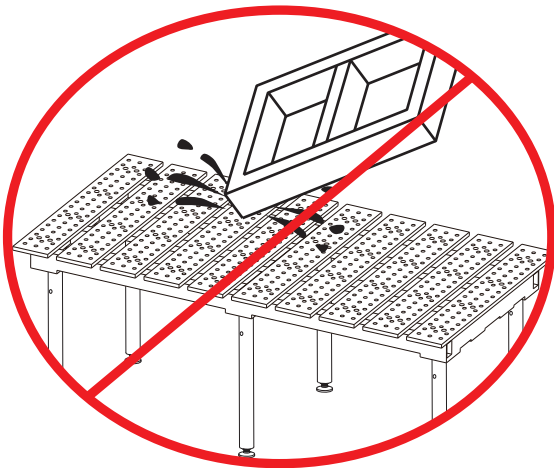
- *Use the surface as ignition board.*



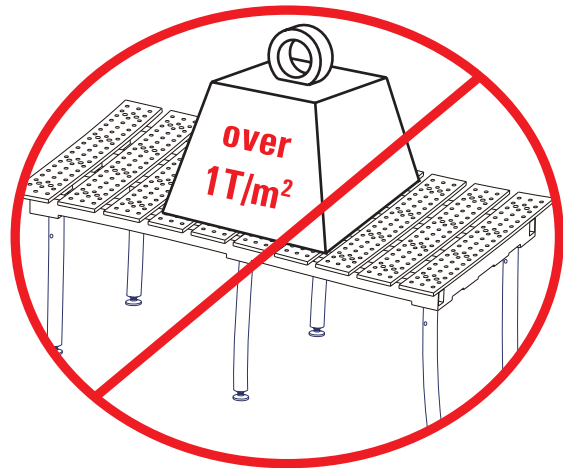
- *Heavy hammering.*



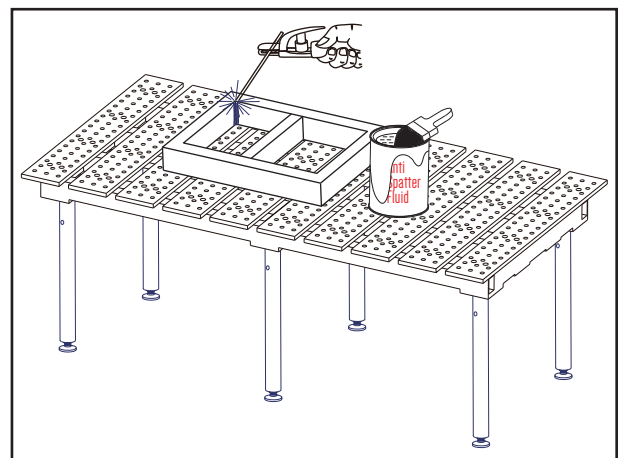
- *Intense collision or severe impact between workpiece and table plates.*



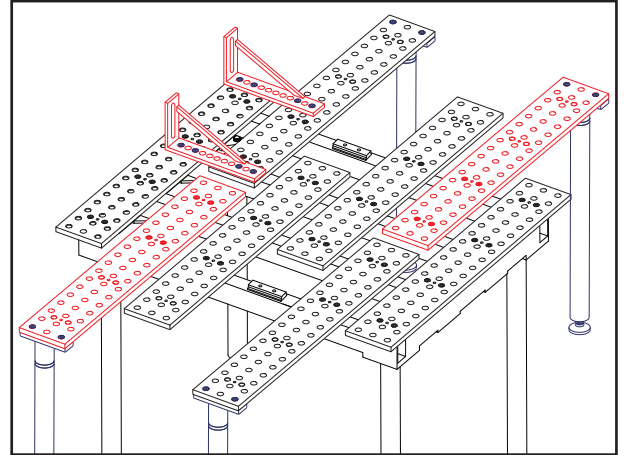
- *The weight of the part to be welded exceeds the rating of the platform load capacity (1T/m² evenly distributed).*



- * Must apply Anti Spatter Fluid around the area to avoid sticking welding spatter when working on TM series tables and components. Be careful do not use under moist, corroded, extreme temperature environments.
- * TMQ series tables have been heat treated [QPO treatment] for corrosion and weld spatter resistance.



- * Do not disassemble the plates unless you are using it as table extension. Always re-level and re-position the plate once it is moved for future accuracy. (Use table accessories to position the plates)
- * Clean the work surface and other components on a daily basis. Oil protection is recommended.



MAINTENANCE

- * Remove welded parts from the table top after working. Do not leave parts on the table.
- * Other temporarily unused components can be coated with oil and stored in a dedicated toolbox, an assigned tool keeper is required.
- * Must use a forklift truck or other lifting equipment (except for a table with casters) to move the workbench.
- * When not in use for a long time, tabletop must be protected by anti-rust oil and stored in a dry place. A wooden cover is recommended.

For more information, please visit www.BuildProTables.com.